

5/20

DART AEROSPACE LTD	Work Order:	23015
Description: Webbing	Part Number:	D3320-043
Dwg: D3320 Rev. A	Qty:	2
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	CH	05.04.13	2
2	PG	Issue P/O: <u>2007901</u> Fabricate D3320-043 as per Dwg D3320 Possible Supplier: Aerotex or Tulmar Material release note is required	U	05.04.18	2
3	RG	Receive and Inspect for transit damage Enure material release note is attached	CL	05/05/03	2
4	QC6	Inspect dimensions as per Dwg D3320	U	05.05.20	2
5	ST	Identify and Stock	CL	05/05/30	2
6	AC	Cost / part: <u>250.66</u>	SUR	05.05.31	2
7	DC	Close W/O <u>250.66</u> Inspect Level 21	CH	05.06.03	2

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	

RELEASED
05.07.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

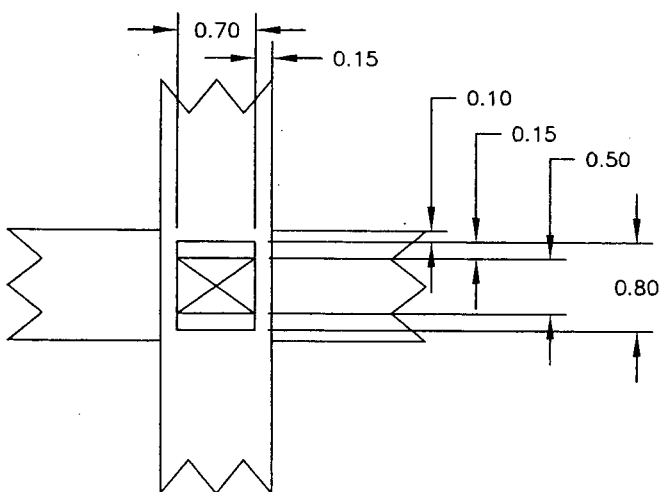
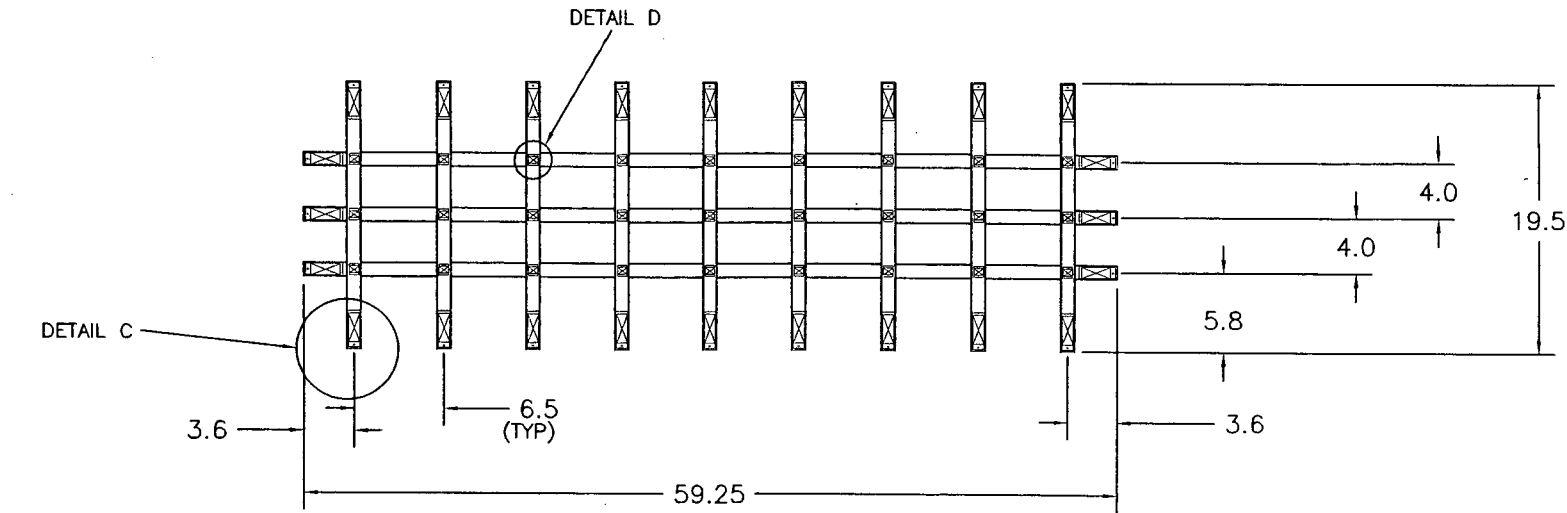
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

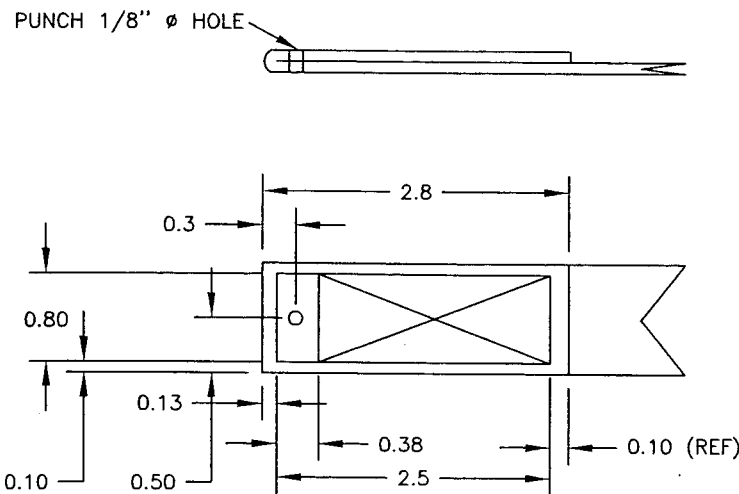
QA: N/C Closed: _____ Date: _____



DESIGN	DRAWN BY	DART AEROSPACE LTD	REV. A
#1	#1	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	SHEET 2 OF 2
#1	#1	D3320	
DATE	TITLE	WEBBING	SCALE
04.09.28			NTS



DETAIL D
TYPICAL WEBBING INTERSECTION STITCH DETAIL



DETAIL C
TYPICAL WEBBING TERMINATION DETAIL

D3320-043 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS 2, SUB-CLASS A
- 3) STITCH PATTERNS TO CONFORM TO DETAILS C AND D. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
- 4) ALL STITCHING TO BE MACHINE STITCHED.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

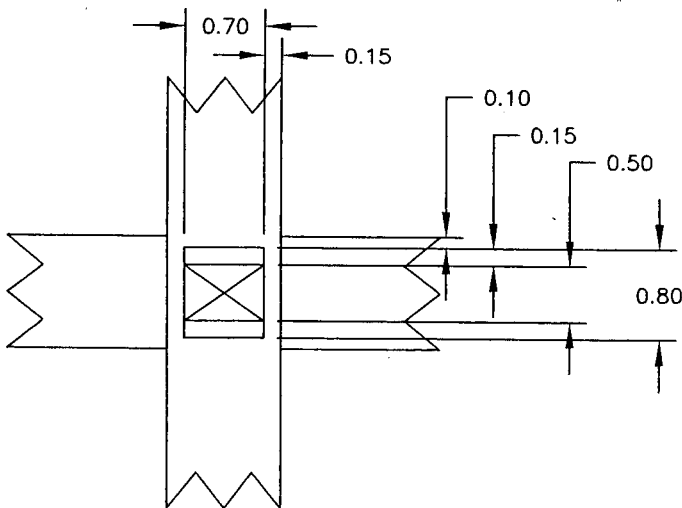
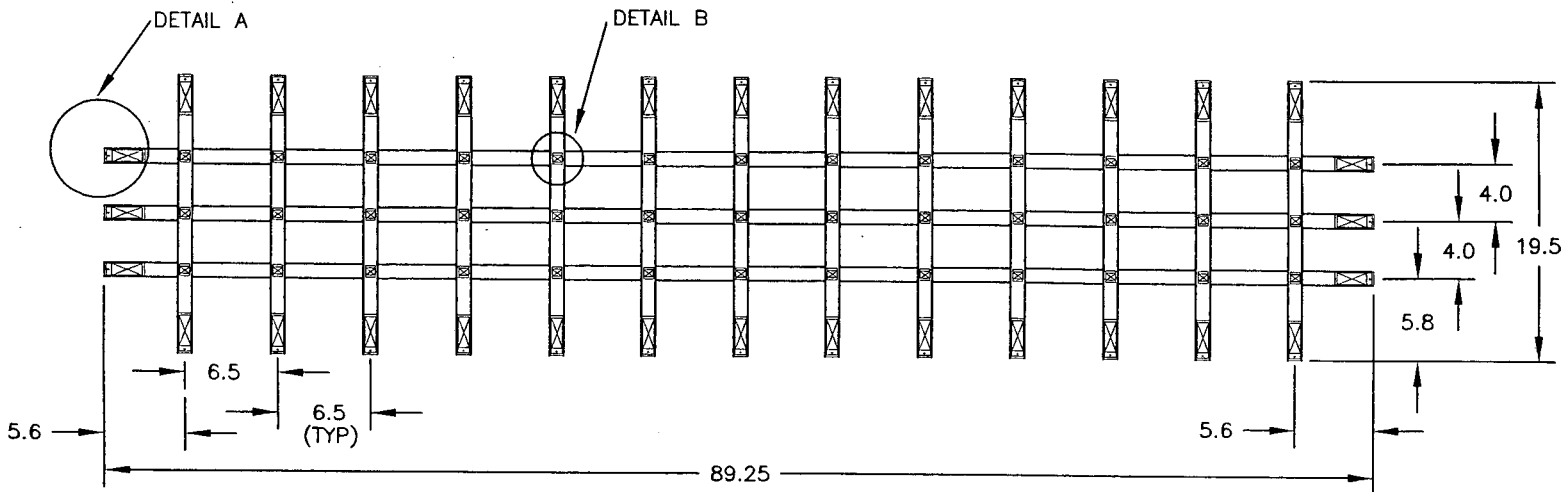
WORK ORDER
NO. 23015

RELEASED

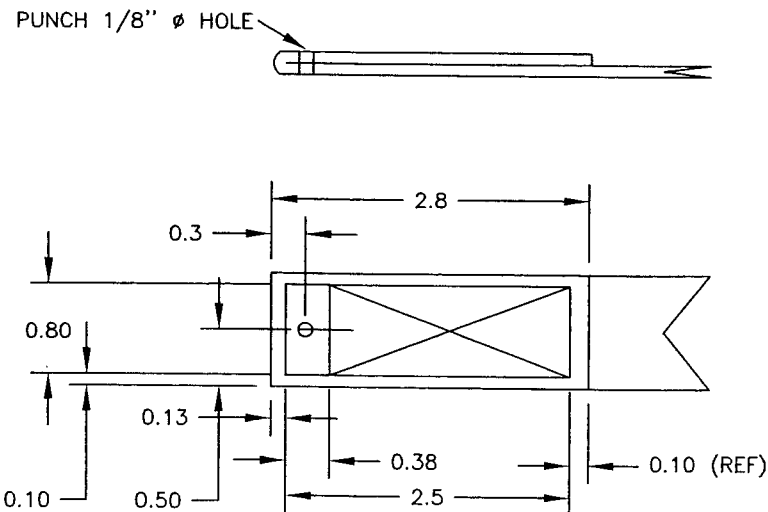
04.12.16



DESIGN #	DRAWN BY #	DART AEROSPACE LTD
CHECKED #	APPROVED #	HAWKESBURY, ONTARIO, CANADA
DATE 04.09.28	DRAWING NO. D3320	REV. A
	TITLE WEBBING	SHEET 1 OF 2
A	04.09.28	NEW ISSUE
		SCALE NTS



DETAIL B
TYPICAL WEBBING INTERSECTION STITCH DETAIL



DETAIL A
TYPICAL WEBBING TERMINATION DETAIL

D3320-041 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
- 3) STITCH PATTERNS TO CONFORM TO DETAILS A AND B. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
- 4) ALL STITCHING TO BE MACHINE STITCHED.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

UNCLASSIFIED
WITHOUT NOTICE

WORK ORDER
NO. 23015

RELEASED

04.12.16

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

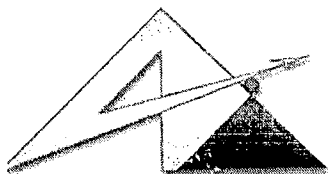
Apr 12, 2005
02:25 pm

Work Order No : 0023015
Project Name : D3320-043
Project For : WK520
Work Order Type : Main
Main WO Number :
House Part Number : D3320-043
Description : Webbing
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 04-12-05
Est Finish Date : 05-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



AEROTEX INTERIORS INC.

#5, 2280 - 39 Ave NE

Calgary, AB Canada T2E 6P7

Phone: (403) 295-8770 Fax: (403) 313-0793

Certification of Conformance

Regarding Purchase Order: 2007901

Dated: 04/18/05

Our Work Order: 3992

Dated: 05/02/05

THIS IS TO CERTIFY:

THAT THE FOLLOWING MATERIAL HAS BEEN USED IN THE INVOICE STATED ABOVE:

BALLY RIBBON MILLS- 8962- 1" RED NYLON WEBBING

HAS BEEN FABRICATED TO ESTABLISHED
SPECIFICATION TO CONFIRM WITH:

_____	F.A.R. 25.853
<u> X </u>	F.A.R. 25.853 (A)
_____	F.A.R. 25.853 (B)
_____	F.A.R. 25.853 (C)

SOLD TO:

DART AEROSPACE LTD.

1270 ABERDEEN STREET

HAWKESBURY, ONTARIO K6A 1K7

CANADA


AUTHORIZED REPRESENTATIVE

"Specializing in Aircraft Interiors"

Ed Lab
J. 1935
845-2211

BALLY RIBBON MILLS

03/16/05

23 N. 7th Street
Bally, PA 19503

Customer	AEROTEX INTERIORS, INC.	Shipment	
Purchase Order No.	47254	Shipped Via	FEDXECONO 3DAY
Specifications	MIL-W-4088K TYPE II CL.1	Memo No.	270639
Contract No.	MFG. LOT #973262	Quantity	1000 YD

BALLY RIBBON MILLS
Pattern No.

8962-1" RED NYLON WEBBING

CERTIFICATE OF CONFORMANCE

I certify that this pattern conforms with the physical, chemical, and visual quality of the Military Specifications listed above.



JEROME RICHARDS

QUALITY ASSURANCE MANAGER